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UPCOMING EVENTS

March 5 th @ 6:00 p.m.	Board of Directors Meeting
March 5 th @ 7:00 p.m.	General Meeting
	Demonstration: Western Wisconsin Wood Carvers will demonstrate how to embellish a platter with carving.
	Platter Competition
March 8 th @ 8:00 a.m.	Coffee and Chips

Note: Dues are Due, please submit your payment of \$25.00 to Treasurer
(and Vice President) Keith Jones.

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PRESIDENT'S CORNER**MEMBERSHIP INCENTIVE**

An anonymous donor has donated 72 multi-tools for members who have paid their dues. The multi-tool is like a Leatherman with a pliers, knives and other useful tools. We have about 70 paid members so far for 2014, so be sure to be at the next meeting to get your multi-tool. First come, first served. The honor system will be used, so be fair.

President's Challenge: The March President's Challenge will be a goblet. This is an inexpensive project that does not require a kit. It only requires a piece of lumber or a branch. It was good of Joe Nycz to demonstrate the process of making a goblet at the February meeting. Thanks, Joe. Judging will be at the March meeting and will be based on Wood character, Finish, and Design.

The May challenge involves making an item from a piece of black ash burl that Cory Norgart donated at the last expo. They are small pen-sized blanks and will cost you one dollar for a piece. You can make anything you want, pen, letter opener, needle case, finial, etc. Judging will be based on Wood character, Finish and design.

CLUB SPONSORS



Cory Norgart 218-244-6178
4019 Hwy 11 Int'l Falls, MN
www.upnorthburls.net



800 Monitor Street - La Crosse, WI 54603



THE WOODTURNERS CATALOG
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We have delivered quite a lot of nice bowls to Feed My People for their annual Empty Bowls event at Florian Gardens on March 6th. Photos will be in this months newsletter. Thanks to all who helped with this great event.

BOYS AND GIRLS CLUBS

Tim Benjamin has arranged with Boys and Girls Clubs of Eau Claire to have a lathe turning session before the next meeting. This is a great outreach for the club and benefits the children in this organization in so many ways. Training them to have a skill is worthy in itself. But when you consider what these kids have to deal with, this program should be a winner for the club and the kids.

SPRINGFEST APRIL 26 AND 27

The Valley Arts association is helping to sponsor SpringFest in Chippewa Falls on April 26 and 27, 2014. They expect about 6500 people to attend. Many of them will be arts collectors and will come with cash. Tables are available by application by 27 February. CVWG will try to get a table for making demonstrations. Maybe it will enhance our membership. If you want to get a table, send me an email and I will send you an application.

UPCOMING DEMOS

March will be a carving demo by the West Wisconsin Woodcarvers and they will demonstrate carving embellishment on the rim of a platter.

GENERAL MEETING

- The meeting was called to order by Rich Thelen President, we had 5 guests in the audience.
- The DVDs were in... but the first volume which included our high priced presenters were very terse. They are in the process of being re-edited.
- Dues are due, \$25.00. We have 98 members of record, of which 35 have not renewed so far.
- Joe Nycz did a demonstration on turning goblets, which will be presented in the demonstration section.
- The Valley Art Association is having an art show at Spring Fest, April 26th and 27th.
- Approximately 6,000 people will be attending Spring Fest.
- We are trying to get a booth to gain members.
- Booths are \$75.00 for non VAA members, or \$65.00 for members.
- Cory Norgart donated a box of black ash burl pen blanks to the club. The May President's challenge is to make your best piece from one or more of the blanks (\$1.00 each)

These are the minutes of record as recorded by John De Ryckere, secretary.

BOARD OF DIRECTOR'S MEETING

- Rich Thelen
- Beginning checking balance: \$3526.70, deposits of \$1040.00, disbursements of \$3708.04

- Ending Checking Balance: \$858.66
- Beginning savings balance: \$1506.19, interest of \$0.14, \$500.00 transferred to checking
- Ending Savings Balance: \$1006.33
- Due to the low balance purchase of the Rikon will be postponed until after the next expo.
- Shop tours in April, in Bloomer?
- The Expo DVDs were completed, but volume 1 was awfully short. They're currently being re-edited.
- An anonymous donation of multitools was made to help with membership renewals.
- The Valley Arts Association is having a juried art show on April 26th, and 27th
- Booths are \$75.00, and it is a juried show. One or more representative pictures are required.
- Entry deadline, February 25th.
- Tom Schye
- Harbor Freight sells decent quality face shields, which are a bargain when combined with the 20% off coupon or other sales. Tom would like to purchase 6 for the club (passed unanimously by the board)
- Mark Palma
- President's Challenge for May, using Up North Burls donation
- \$1.00 per blank

These are the minutes as record by John De Ryckere, secretary.

DEMONSTRATION: GOBLETS BY JOE NYCZ



JOE NYCZ

The goblet is turned using spindle turning and hollowing techniques from a rectangular piece of wood. A face plate is the most secure method of mounting the block, results in the least amount of vibration, and hence the best finished piece. **DO NOT USE HARDENED SCREWS FOR SAFETY. USE SHEET METAL SCREWS.** Before mounting to the faceplate a side must be trued first. Make it slightly concave to guarantee that there is good contact with the faceplate.



STARTING BLOCK

Once mounted on the faceplate Joe uses the tail stock to reduce vibration. After this he makes the block roughly cylindrical.

The next step is starting the formation of the bowl of the goblet. This starts at the tail stock side. At this point the bowl isn't taken down to the ultimate width of the stem. The bowl of the goblet still needs to be hollowed which involves a forstner bit and a hollowing tool. Having a lot of supporting material makes this operation result in a better finished product. Spindle gouges, bowl gouges or carbide tools can be used for this. For the demonstration Joe used a bowl gouge.



FORMING THE BOWL



SHEAR CUTTING WITH GOUGE



MORE WORK ON THE BOWL

Once the bowl of the goblet has a nice form it's time to start hollowing it.

Rather than burning a lot of time using only traditional turning tools Joe uses a Forstner bit to waste a lot of material quickly. Be careful not to go too deeply into the bowl or you will either go through or form a weak spot which will result in vibrations when the final hollowing and finishing takes place.



FORSTNER BIT FOR ROUGH HOLLOWING



ROUGH HOLLOWING



SELECTION OF HOLLOWING TOOLS



CUSTOM HOLLOWING TOOL

Once the goblet has been rough hollowed there are a variety of tools which will work for finish hollowing: scrapers, round or half-round carbides or machine tools will all work. Joe has built a home made hollowing tool using a machine cutter. It uses a spring to gauge thickness. When the desired thickness is reached the spring springs back in line with the cutter. When hollowing do it in stages, don't go back and try to touch up thinned out sections or vibrations and a poor quality cut will result.



THE HOLLOWED GOBLET

After the bowl of the goblet is sufficiently thin work on the stem starts. Joe uses a large cone center on the tail stock, which he brings up to the bowl, to provide support. Trying to progressively turn down the entire stem doesn't work. There would be no support, so excessive whipping would occur. Instead work in stages, from the bowl of the goblet, down towards the head stock. Bring down one stage to finished thickness, then move on to the next.

Remember that when the stem is thin the surface speed will be quite low. Surface speed is a function of the RPM multiplied by the diameter. Small diameter means a low surface speed. Because of this use the tool to take light, slow cuts.

Aggressive cuts will result either in a poor surface or a broken goblet.

To separate the goblet from the base use a parting tool.



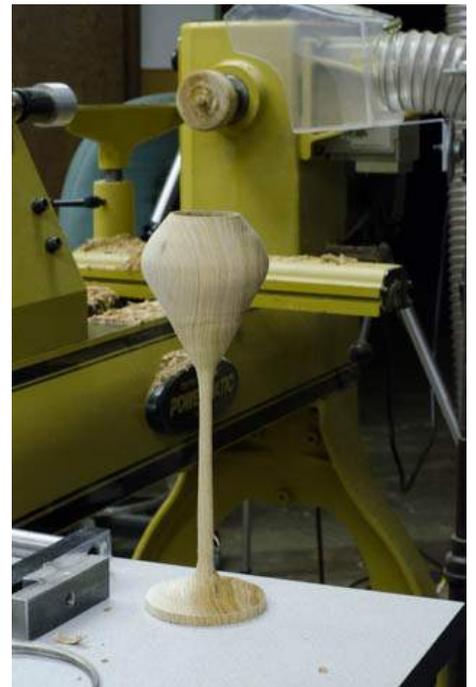
LARGE CONE CENTER NESTED



TURNING DOWN IN STAGES



WORKING ON THE STEM



FINISHED GOBLET

SHOW AND TELL



BARRY GRILL: BLACK WALNUT



JOE NYCZ: BLACK ASH



MARK PALMA: MASSAGER AND STORY BOARD



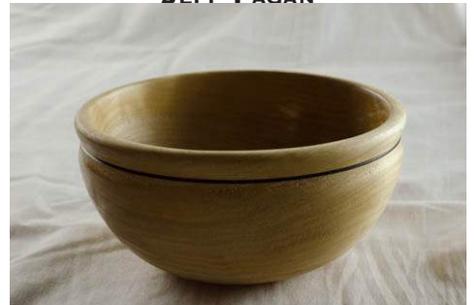
JIM GOBEL: ECCENTRIC BOX



JEFF FAGAN



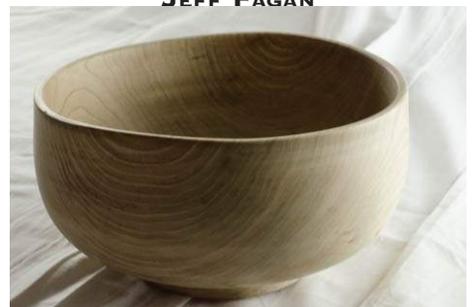
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JEFF FAGAN



JOE NYCZ



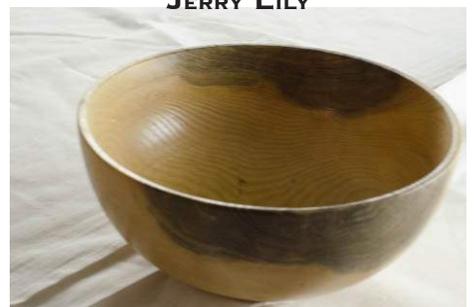
JERRY LILY



JEFF FAGAN



JERRY LILY



JERRY LILY



JOE NYCZ

Note from John De Ryckere: Not all the pieces make it to the back room when I am taking photographs. The order tends to be pretty random too, so sometimes I have to make a (probably poor) guess as to who made what. If you'd like, come back and talk to me. I'm pretty good at remembering who did what if I see the bowl and the person.



EMPTY BOWLS

Every year club members make bowls for the Feed My People Food Bank in Eau Claire, and the Stepping Stones Empty Bowls Event in Menomonie. This year the club donated a total of 170 bowls. Here are a couple of photographs taken by Dennis Ciesielski and myself of the wonderful contributions by our members.

Members, who at the time of our counting, donated are:

Al Otto
Eldon Larson
Jeff Fagan
Jerome Lilly
Merlyn Jones
Hank Thomas
Tim Benjamin
Virgil McClelland
Keith Jones
Ron Bartz
Richard Prouty
Dennis Ciesielski
Glen Giessler
John Layde
Barry Grill
Joe Nycz
Bob Hauser
Tom Leonard
Paul Meske

CLASSIFIEDS

Carl Brown has a Delta 10" Contractor's saw for sale. It features left tilt, a fence, a 1.5 HP 3000 rpm motor. \$350.00. Contact Carl at (715)456-0396.



Dennis Ciesielski doesn't have anything to sell, but he has found a good source for laser pointers for captive bar hollowing systems. See James Kerr at <<http://www.thelaserguy.com>>. Dennis says that the ER28 features an on/off button and is \$20.00 plus \$4.50 shipping.

Steve Schwartz sells turning blanks and board stock, call him at (715)572-8690 or email him at murfur@hughes.net.

CVWG MENTORS

	Name	Willing to help with:		Name	Willing to help with:
	Richard Golde doc54701@yahoo.com 715-839-8880	Basic turning, Bowls Richard also offers his shop to those who don't have a lathe yet.		Brian George captainbg@gmail.com 715-834-8749	Basic turning Natural Edge Bowls Peppermills
	Rick Bauer pbrook@nelson-tel.net 715-672-5407	Hollow forms Bowls		Barry Grill bgrill@hotmail.com 715-568-4586	All aspects of turning Basic Hollow forms Bowls
	Bob Eberhardt ple13@charter.net 715-835-7300	Basic turning Bowls Sharpening		Fran Passe franpasse@yahoo.com 715-672-5762	Pens
	Bruce Scherlin bscherlin@centurytel.net 715-878-9490	Pens		Ron Bartz rbartz@charter.net 715-723-6343	Stacked ring bowls Basic bowl turning Spindle turning
<p>A guild mentor is a member willing to share their turning knowledge with other members of the guild Feel free to call a mentor for your turning questions or for one on one help with your turning.</p>					

CVWG BOARD MEMBERS

President - Rich Thelen	Vice President - Barry Grill
Treasurer - Keith Jones	Education Director - Richard Golde
Tool Director - Tom Schye	Program Director - Joe Nycz
Secretary - John De Ryckere	Webmaster - Robert Burgess