

NOVEMBER 2018

T UThreads G

What's Inside

PREZ SEYZ

Page 2

OFFICER ELECTIONS

Page 3

NOVEMBER DEMO

Page 5

SHOW AND TELL

Page 14

PEN WOOD OF THE MONTH

Page 17

TURNING TIP

Page 22

LIBRARY UPDATE

Page 24

AAW OF WOODTURNERS

PREZ SEYZ

Well, here we go again. I've been riding herd on this group for almost a year now. It has been a great trip and all of you have made it a pleasure. Now the bad news, you have to put up with me for another year, but our secretary has decided to step down so we do need a replacement and would like to have a volunteer. The job is not to tough as Tom does the News Letter and Mary has accepted the position of photographer. We try hard to keep everyone's responsibility down. If



you are willing to help out, please send me an email at elk.stir@gmail.com.

It was great to have Amanda from Feed My People with us at Wednesdays meeting. You can tell that they really appreciate our help in their fund raiser. That said, if you haven't, now is the time to start turning out some bowls. If everyone will get on board, I'm betting we can get close to 500. I've heard that we are over 200 already and you've got until the February meeting to get them ready. Each one just turn 10 and we'll make it.

Yes, I know we all have other projects going on with Christmas just around the corner and remember the December President's Challenge is a Christmas item, a tree ornament, a centerpiece or some type of Christmas item but we can do it. Prizes of gift certificates to Craft Supplies will be given out.

Wow, I'm sure that I've used up way to much space in the news letter so I had better sign off. See you all in December.

Make the chips fly. Prez Duane **

Officer Elections and Other Positions

Nominations for and election of officers are coming up once again. Of the 5 officers, one has decided not to run again – the Secretary. John DeRyckere has expressed pressing work and other issues make it difficult for him to adequately perform the tasks of a Secretary.

In the August 2018 issue of this newsletter the duties of the secretary were presented. These duties as defined by the AAW are:

The Secretary ensures that records are maintained for the proceedings of all business meetings of the chapter. His/her duties include (1) Records and writes the minutes for each chapter executive board meeting, (2) Assist with all of the business and affairs of the chapter, (3) Serve on committees as needed.

Going over each of the three duties as pertained to the Chippewa Valley Woodturners Guild:

(1) Records and writes the minutes for each chapter executive board meeting

Our board meetings are usually short and recordings of the meeting can be brief.

Yearly report to AAW on officers.

(2) Assist with all of the business and affairs of the chapter

All board members cooperate in getting the needed affairs done. No one is left to do a difficult activity alone.

(3) Serve on committees as needed

See #2 above.

One duty that John has done but not required is to Inform the membership of coming monthly meetings. Another duty not required but necessary was to write up the demonstrations. Rotating scribers are favored as a way to replace this much needed function.

Our photographer Bruce Lindholm would like to scale down his photography duties. The position is not a board position. This position would be

best served with rotating persons. Camera is not provided by CVWG.

AAW requires any affiliated groups to have officers and a Secretary is one of them. Having any present officer also serve in this position is not fair to the other officers. It also has the effect of having one less voice on the board. Eventually the persons serving as more than one officer will experience burn out and when no one wants to be an officer then the CVWG will cease to exist. This has happened to many groups in the past.

Our group is nearing a point where the original enthusiastic founders and members are either gone or are experiencing issues that have forced them to reduce their activities in the group. In order to continue having excellent facilities and excellent demonstrations that CVWG has, we need members to participate not only giving demonstrations but also participate on the board level. Take a chance and join the CVTC Board of Directors or volunteer to do a demonstration or serve as a photographer. **

Tom Leonard

Veterans Event at CVTC

I want to thank you and the membership of the Chippewa Valley Woodturners Guild for the turned pens for the "Give Vets a Smile" on November 3, 2018, hosted at CVTC. We distributed all the pens to veterans, and served over 90 veterans for dental care, along with haircuts, chair massages, and

education by Respiratory Therapy and Nursing students and faculty.

I have attached a picture of the students who were distributing the pens to the Vets as they were preparing to leave. I printed the October Newsletter Cover, so everyone knew who provided the pens.



Thank you very much, Don Raymond. **

NOVEMBER DEMONSTRATION

Making a Vacuum Chuck Joe Nycz

Joe Nycz has been turning since 2010, and has turned over 1500 items. Prior to retirement he was an industrial mechanic, which helps to understand how he has become such a prolific innovator in the club.

Tonight, Joe showed off his vacuum pump system, and also demonstrated it's use. One of the more complicated tasks in turning a bowl, platter, or other object is turning the foot. A well turned

foot is a signature of a well turned item, a indicator that the artist



Assembling the chamber

cared enough about his craft to spend time refining ordinarily hidden features.

There are a number of methods of turning the bottom. Jumbo jaws, which replace the traditional jaws on your 4 jaw chuck fit around the rim (or inside the rim, depending on shape) of the vessel. There are a couple of weaknesses with this. First, it isn't a very secure holding method, and it isn't uncommon to lose your work as it flings off. The odds of this occurring can be reduced by using the tailstock as much as possible, and possibly turning down the foot until there's only a small spindle supporting it. A knife or chisel can then knick off this spindle. Second, sizing the jumbo jaws can be tedious.

Donut chucks are the most secure method, but you do need a chuck sized to your piece.

A vacuum chuck works by applying a vacuum between the chuck and the workpiece. Joe prepared a writeup for the assembly, so I will only add some additional notes and details I captured in the meeting.



Putting chamber onto headstock

If the piece isn't true to the chuck then air gaps can result, meaning a less secure hold. Joe remedies this by putting a piece of rubber between the piece and chuck.

To help with truing the bowl or platter, Joe uses the release valve to reduce the pressure and allow him to fine tune it's placement. He was able to get it running quite true during the demonstration, even on a very large platter.

When seating the bearing into the chuck and applying epoxy be careful not to epoxy over the bearing, they don't work quite as well that way.

PVC, which is used for the chuck, isn't perfectly true, but it's pretty easy to fix this by spinning the chuck on the lathe and using a scraper or other tool.

They are intermediate in terms of workpiece security, and backing up with the tailstock is still appropriate (it's never not appropriate!)

Vacuum is measured in terms of pounds per square inch, so the larger the diameter of the vacuum chuck, the more pressure exerted on the wood. If you're turning a thin walled piece on a large enough chuck implosion can result.

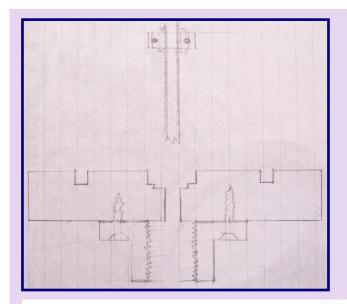
If the chuck isn't large enough then the piece will be less secure.



Placing bowl on the vacuum chamber



Joe Nycz's entire vacuum chuck setup
See page 9 and 10 for individual parts
and for step by step assembly of the
vacuum chuck



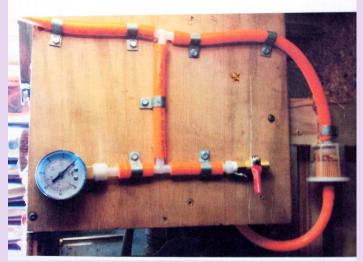




Diagram
showing faceplate, MDF attached to
faceplate,
grove for the
vacuum
chamber and
configuration
for drilling into the MDF

Configuration of tubes, valve, filter and vacuum gauge

Completed vacuum chamber with attached foam over chamber, chamber attached to the MDF and the extending lamp rod

VACUUM CHUCK ASSEMBLY

- 1. Purchase or make a faceplate. Wood, Plastic or Metal. I prefer metal (Steel or Aluminum).
- 2. Make the Back for the chuck. I prefer MDF over wood. MDF is stable and the epoxy adheres to it better. The back will have to be mounted to the face plate and turned on the lathe. Grove cut for the vacuum chamber and a recess hole drilled for the bearing and lamp rod nuts and a 13/32 through hole for the lamp rod.
- 3. Make the tube using lamp rod (3/8) inch) and 2 lamp rod nuts. The lamp rod is over sized and the end that mounts to the bearing will have to be filed or ground to fit the bearing.
- 4. The bearing needs to be the sealed type with a 3/8 inch hole.
- 5. Mount the bearing on the end of the lamp rod using 2 lamp rod nuts. Note: Rough up the surface that the epoxy is applied.
- 6. Install the bearing and lamp rod to the chuck back MDF using epoxy being very careful not to get the epoxy on the inner part of the bearing and the nuts. This can be done on the lathe in a vise or some way to keep the bearing and lamp rod aligned while the epoxy sets. I wait overnight.
- 7. Install the Vacuum chamber with epoxy in the grove that was cut on step 2.
- 8. Cover the face of the vacuum chamber with Foam rubber or some sort of rubber. Note: I use craft foam from Wal-Mart.

Highland Woodworking sells a bearing 211066-7 for \$9.99 and this bearing will be a lose fit for the 3/8 rod but will work just fine.

The PVC for the vacuum chamber, the lamp rod and the lamp nuts can be purchased at most hardware stores.

The epoxy that I use is the fast setting (5 min) from Harbor freight.

Vacuum Pump and Parts

Vacuum Pump Harbor freight. Prefer the 2 stage but the 1 stage will work.

Vacuum gauge McMaster - Car # 3941K53 \$14.71.

Filter from local auto parts store.

Hoses, clamps and fittings from local hardware store.

OneWay Lathe For Sale

My name is Jon Stephenson, from Superior, Wisconsin. I am the President of the Lake Superior Woodturners - our membership includes individuals from Northeastern Minnesota and Northwestern Wisconsin. I am selling my Oneway 2436 lathe, and was wondering if you could pass on this information to your club membership in your next newsletter or at your next meeting. Interested parties can contact me at: jcstephenson50@gmail.com, or 218-348-5098 for further details.

Thank you for your assistance in letting woodturners in your area know about this opportunity.



Rikons For Sale

From Rich Thelen

A friend has some Rikon items to list as for sale:

Rikon 12" x 16" Mini Lathe #70-100 and stand #70-910 for \$450

Rikon 14" Band saw #10-320 with (2) Rikon Rip Fence #13-900 for \$550

All still in original boxes. Never been opened.

Contact Bob Saxe at 715-832-7134

Below are examples of these items.









Wood, Wood and More Wood

Bob Eberhardt announced at the November meeting that he was ready to lead interested members to a treasure trove of Walnut wood. Many members showed up at 9:00 Saturday morning to form a wood gathering caravan. It proved to be far into the wilds of Wisconsin south of Eleva. All CVWG members take note that in the back of our club shop is a small mountain of wood for the taking. Turning heaven!









SHOW

AND TELL



Dennis Ciesielski shows an unfinished Buckthorn which broke in half while turning due to a catch in turning. Dennis said the wood did not fly apart because the faceplate was holding both pieces. He emphasized the safety in using a faceplate to hold the wood on the lathe.





Left Above: Tom Leonard with an unfinished bowl with a large rotted area. He asked how this should be filled. Above right: showing pen wood of the month and 3 other wood pens.





Above: Mark Palma with a homemade glue bottle holder that holds glue at spout and ready to go. Below Left: Mark was challenged by Dennis Ciesielski to make a bowl with layers of denim. The bottom and top was made of Baltic Birch Plywood. Not shown was a Pine Needle basket and a color finishing board.

















Above: Joe Nycz with 3 lidded boxes with one made of Paper Birch. Below: A 20 inch plate that was finished using his home made vacuum chuck. Not shown was 2 large deep bowls of Butternut that Joe is going to make into yarn bowls.



PEN WOOD OF THE MONTH RED BALAU

COMMON NAME(S): Balau

Scientific Name: Shorea spp.

Distribution: Southeast Asia

Tree Size: 150-200 ft (45-60 m) tall, 3-6 ft (1-2 m) trunk diameter

Color/Appearance: Color can be highly variable depending upon the species: ranging from a pale straw color, to a darker reddish

brown.



Grain/Texture: Has a coarse texture with medium to large pores. Grain is sometimes interlocked.

Rot Resistance: Highly variable among species; should be considered as non-durable in regard to decay resistance, and is also susceptible to insect attack.

Workability: Typically hard to work, due to its high density. Some species may have a slight blunting effect on tools due to small levels of silica present in the wood. Glues, stains, and finishes well.

Odor: No characteristic odor.

Allergies/Toxicity: Although severe reactions are quite uncommon, Balau in the Shorea genus has been reported to cause eye, throat, and skin irritation. See the articles Wood Allergies and Toxicity and Wood Dust Safety for more information.

Pricing/Availability: Balau is widely harvested and widely available worldwide. It should be moderately priced despite the fact that it is imported.

Sustainability: Balau is not listed in the CITES Appendices, but many species in the Shorea genus are on the IUCN Red List. The majority of Shorea species are listed as being critically endangered due to a population reduction of over 80% in the past three generations, caused by a decline in its natural range, and exploitation.

Common Uses: Plywood, veneer, general construction, flooring, as well as a number of other general utility purposes.

Comments: Sometimes referred to as "Lauan," wood in the Shorea genus is very commonly used in southeast Asia, and there is an abundance of variety between the difference species: each with different working properties, appearances, and mechanical strength values.

The five main groupings for Meranti (Lauan) are: Light Red Meranti, Dark Red Meranti, White Meranti, Yellow Meranti, and Balau. The strength and mechanical values listed at the top of this page represent the average of a handful of species within the corresponding group.

Also called Philippine Mahogany, Meranti bears no relation to what is considered to be "true" mahogany in the Swietenia and Khaya genera.

Related Species:

- Dark Red Meranti (Shorea spp.)
- · Light Red Meranti (Shorea spp.)
- · White Meranti (Shorea spp.)
- · Yellow Meranti (Shorea spp.)
- Lauan
- Philippine Mahogany

From the wood Database (www. Wood-database.com/)

Pen type is called the Oxford. Penn State calls it "retro inspired" and "an instant classic." It was an easy to put together pen. The top half was all one piece leaving just the point, twist mechanism and cross refill. The blank presented a little difficulty in finishing. This wood was very dense and when turned it had a rough surface that had to be sanded a second time and then coated with Ca glue to soften the rough edges.



Feed My People Representative Visits

Amanda Parkinson from Feed My People came to inform the group when the next Feed My People Event will take place. will be at Florian Gardens on March 7, 2019 from 11am to 7pm. Cost is the same as last



year—\$8.00 for the meal and \$20.00 for the meal and a bowl.

The event has a need for 2000 bowls and bowls from CVWG is most important aspect. These are the first ones to be selected. The bowls and other wood turn objects that are put in the Silent Auction raises several thousand dollars.

Several members are already at work turning bowls. One member said he had turned over 100 and another over 50. With those numbers the CVWG should be able to donate a record number of bowls to the event.

Deadline for turning in bowls is the February meeting however, late bowls will still be accepted and delivered to Feed My People. **

A Collage of Balau, Meranti, Lauan Images of the Shorea spp.



A Collage of Uses for the Wood of Balau, Meranti and Lauan











Duane Walker's Turning Tip

A Cole chuck is a chuck that has large jaw segments with rubber bumpers to reverse chuck bowls so tenons can be removed or the bottom of the bowl enhanced. Not all turned bowls can be secured on a Cole chuck usually because the angle on the lip of the bowl prevents a secure attachment. Duane came up with a method to attached these bowls securely.

The bowl is wrapped in shrink wrap but avoiding the area to be turned or the area to attach to the lathe. Place the bowl on the Cole chuck and lightly tighten the jaws on the bowl but not overly tighten. Then wrap the bowl and jaws together with shrink wrap and then strapping tape. The shrink wrap prevents the tape from sticking to the bowl and leaving adhesive. The bowl is now secure to turn.







Above Left: Shrink Wrap and Strapping Tape. Above and Below Left: Wrapped jaws and bowl.





Above Left and Above right: Wrapped and tapped jaws and bowl. Below: bowl ready for turning.



CVWG Library Update

The CVWG library of DVD's, woodturning books, etc. that are in the cabinet next to the refrigerator need to be checked out. There should be a library card in each item. When checking out an item write the date and your name and place the card in the front in the file box. When you return the item write the return date on the card and insert it in the DVD, book, etc. We ask that you borrow the items for no more than 2 months. You can always recheck out an item later.

Borrowing Library items are on the Honor System. Please be responsible that you do not misplace a CVWG Library item. If you have any questions or suggestions please feel free to contact me. I am listed on the membership listing.

Dennis Ciesielski, CVWG Librarian

Chippewa Valley Woodturners Guild

Library

Updated November 9, 2018

DVD's

Woodturning Titles	Presenter
In-Depth Hollowing Techniques the Easy Way	Lyle Jamison
Bowl Basics – The Easy Way	Lyle Jamieson
Hollow Forms the Easy Way	Lyle Jamieson
Bowl Turning 2 copies	Del Stubbs
Woodturning – Getting Started Right	Alan Lacer
The Skew Chisel	Alan Lacer
The Skew Chisel – The Dark Side	Alan Lacer
Introduction to Metal Spinning	Glen Gehring
The New Turning Wood (2 copies)	Richard Raffan
Turning Wood	Richard Raffan
Turning Bowls	Richard Raffan
Turned Bowls Made Easy	Bill Grumbine
Woodturning – A Foundation Course	Keith Rowley

John Jordan Hollow Turning Heirlooms – Making Things That Last Mile Mahoney Woodturning Projects – 1 Rex & Kip Woodturning Projects - 2 Rex & Kip Turning Pens Kip & Rex Introduction to Segmented Turning Curt Theobald Segmented Patterns with Curt Theobald Curt Theobals Dennis White Turning Between Centers – The Basics **Barry Gross** Pen Turning An Introduction to Bowl Turning Rus Hurt

Woodturning WizardryDavid SpringettElegant FinialsDrozda Springett

The Versatile RouterPat WarnerFine Woodworking Video Tips Vol. 1Taunton Press

CVWG Woodturning Expo 2011 CVWG

Woodturning Course

Mastering Wood Turning – Bowl Turning TechniquesGlen LucasTurning for FoodNick CookThe Taming of the SkewMike DarlowMaking a PeppermillTed SokolowskiMastering Woodturning Traditional Irish PlatterGlenn LucasDeep Hollowing & Woodturning Demo.Barry Grill

Getting Started in Woodtkurning Woodworker's Journal

Projects Along the Woodturning Trail

Alan Lacer

Segmented Woodturners – Arrowmont Symposium 2010

AAW 2013 Woodturner Invitational 'Harmony' – CD Power Point, play on computer

General Woodworing Titles Presenter

The Way to Woodwork - Vol. 1Woodworkers JournalThe Way to Woodwork - Vol. 2Woodworkers JournalThe Way to Woodwork - Vol. 3Woodworkers JournalThe Way to Woodwork - Perfect FinishWoodworkers Journal

<u>In the Workshop With Charles Neil – Jigs</u> Charles Neil

Bandsaw Tuning Alex & Howard Snodgrass

<u>Diamond Sharpening</u> James Barry

50 Video Tips & Techniques – Vols. 1, 2, 3 Woodsmith Magazine

<u>Table Saw Projects with Ken Burton</u>

<u>Woodworking in Action - The Past 5 Years</u>

Popular Woodworking Shows

<u>Biscuit Joinery – Build a Bookcase</u> Frank Klausz <u>Safety – Technical Techniques</u> Marc Adans

Books - Woodturning

<u>Title</u> <u>Author</u>

Turning WoodRichard RaffanTurning ToysRichard RaffanThe Art of Turned BowlsRichard RaffanCreative WoodturningDale L. NishThe Wendell Castle Book of Wood LaminationWendell Castle

Woodshop Dust Control Sandor Nagyszalanczy

Popular Mechanics – Lathe Fundamentals 2 copiesRick PetersGetting the Most Out of Your LatheDeltacraftWoodworking Class – Wood TurningBarronsLearning to TurnBarry Gross

<u>Lathes and Turning Techniques</u>
Fine Working, The Best of

The Frugal WoodturnerErnie ConoverThe Lathe Book: A Complete GuideErnie ConoverTurning a BowlErnie ConoverClassic Woodturning ProjectsBonnie Klein

Beneath the Bark – 25 Yrs. Of Woodturning Kip Christensen & Dale

Nish

Woodturning – A Foundation Course Keith Rowley

Wood and How to Dry It Fine Woodworking

Fixtures & Chucks for WoodturningDoc GreenFundamentals of WoodturningMike DarlowLearn to TurnBarry GrossTurning Bowls Step-By-StepDavid Register

<u>Collectors' Choice – SOFA Chicago 2002</u> Professional Woodturners

Ellsworth on Woodturning David Ellsworth

Turning BowlsDick SingUseful Beauty Turning Practical Items on a Wood LatheDick Sing

Woodturning Today – A Dramatic Evolution	AAW 25 th Anniversary
Woodturning Evolution	N. Agar & D. Springett
Projects for Woodturners	Chris Child
Guide to Work-Holding on the Lathe	Fred Holder
Woodturning Jewellery	Hilary Bonen
Turning Boxes w/ Friction-Fitted Lids	Bill Bowers
Segmented Bowls for the Beginning Turner	Don Jovag
Fabulous Turned-Wood Projects	Hiebert, Hazeu, etc.
Turning Custom Duck & Game Calls	Ed Glenn & Greg Keats
<u>Turned Boxes, 50 Designs</u>	Chris Stott
<u>Turning Boxes & Spindles – Step-by-Step</u>	David Regester
Woodturning – Projects & Techniques	Phil Irons
<u>Lathes and Turning Techniques</u>	Fine Woodworking maga-
zine	
Woodturning Basics	Fine Woodworking maga-
zine	
Woodturning – Projects & Techniques	Woodworker's Journal
AAW 2016 ATLANTA SYMPOSIUM PRESENTERS	AAW
Learning at the Lathe	AAW
Practical Woodturning Projects	AAW
Getting Started in Woodturning	AAW
AAW Project Book 1987-92	AAW
AAW Techniques & Projects 1993-95	AAW
AAW Techniques & Projects 1999-2001	AAW
AAW Techniques & Projects 1996-98	AAW
AAW Techniques & Projects 2002-04 (2 copies)	AAW
NAME OF	
VHS Tapes	
Woodturning with Alan Lacer – Getting Started Right	Alan Lacer
<u>The American Woodshop – Scroll Saw</u>	Scott Phillips
The American Woodshop – Bowl Turning	Scott Phillips
Hartville Tool School of Woodworking	
Spindle Turning	Dave Hout

Basic Pen TurningBill BaumbeckWoodturning – A Foundation CourseKeith Rowley

Manufacturer DVD's

<u>Hand-Crafted pens – The Basics</u> (6 copies)

<u>Metal Spinning</u> (3 copies)

<u>Using the PSI Duplicator on Your Lathe</u> (2 copies)

Penn State Industries

Penn State Industries

<u>Easy-Core Coring System</u> (2 copies) OneWay <u>Wolverine Sharpening System</u> (3 Copies) OneWay

Ring Master (1 copy)

Porta-Nails, Inc.

<u>Bandsaw</u> Jet Tool Co.

<u>The American Asso. Of Woodturners – Who We Are – What We Offer</u>

<u>CVWG 2010 Woodturning Expo</u> – Brief Words from Members

Robert Sorby Specialist Woodturning Tools – Part 1

DVD's and Books - Non-Woodworking Interest

<u>Title</u> <u>Author</u>

<u>Cast Iron Cookin</u> (DVD) Dan & Guy Fitzgerald

Note:

Books on general woodworking are placed near the entrance to the shop. All the general woodworking books, magazines and hardcover novels do not need to be checked out.

Next Demonstration Power Sanding Ron Bartz

Demonstrator

Ron has given many demonstrations to the CVWG over the years. These include: wine glasses; shop made face plates; shop turned handles, and castable acrylics. Ron gave a special Saturday class on making acrylic pieces for turning and is often available for the learn to turn activities with members of the Boys and Girls Club.

Demonstration:

I will be demonstrating how to make sanding pads for power sanding. These have a foam backing use hook and loop. The materials, tools and assembly. The types of sand paper used. Going to also show a the new segment press for assembling segment rings give info on how it works. Follow up with the newest and greatest finish scary smooth.



COMING EVENTS

Meetings are first Wednesday of the month at 7 pm. Open house—Coffee and Chips - is the second Saturday of the month from 8 am to 12 pm

Meeting Dates and Demonstrations

December 5—Ron Bartz -Making Sanding Disks

January 2—Bob Eberhardt—Bowl Saver System

February 6—Tom Leonard—Pen Finishing

March 6—Mark Palma—Sanding, Scraping and Surface Embellishment

April 3—To Be Announced

May 1—To Be Announced

Open House-Coffee and Chips Dates

December 8

January 12

February 9

March 9

April 13

May 11

Meetings and Coffee and Chips are held in the Eau Claire Insulation building at 1125 Starr Ave on the northeast side of Eau Claire, Wi.

Board of Directors for 2018

President Duane Walker

1-715-577-2248 elk.stir@gmail.com

Vice President John Layde

715-834-9371 ouzo@charter.net

Treasurer/ Randy Patzke
Membership 1-612-845-6185 a

1-612-845-6185 arpatzke@hotmail.com

Secretary John DeRyckere

715.838.9480 jderyck@gmail.com

Program Director Mark Palma

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marksworkshop@gmail.com

At Large Director Joe Nycz

1-715-937-2803 nyczjoseph@live.com

Non Board Positions

Librarian Dennis Ciesielski

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Photos of Show and Tell / Gallery items provided by: Bruce Lindholm