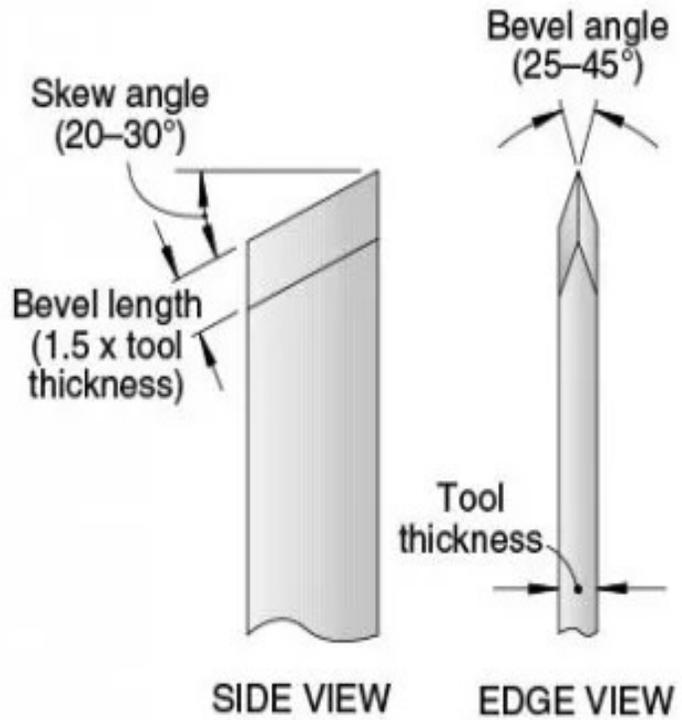
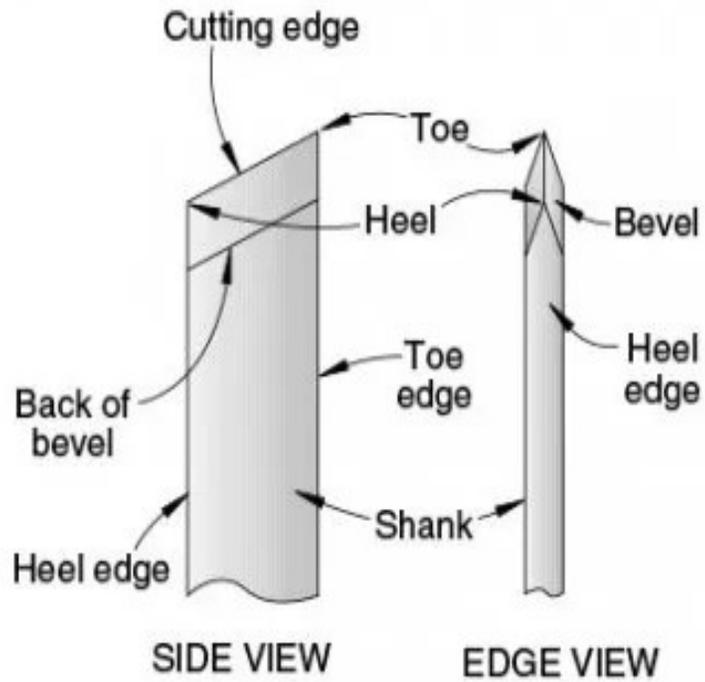
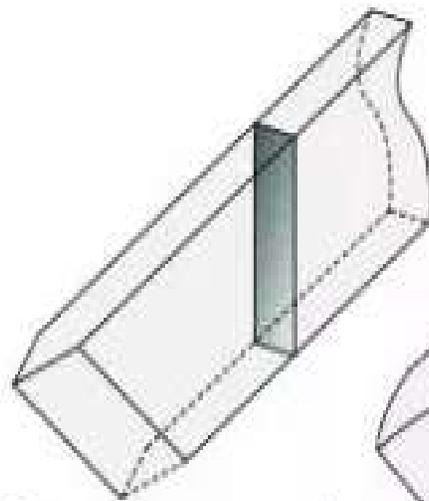


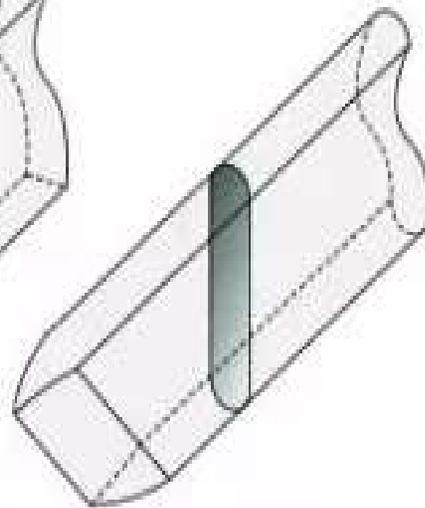
1 SKEW ANATOMY



2 SKEW CROSS SECTIONS

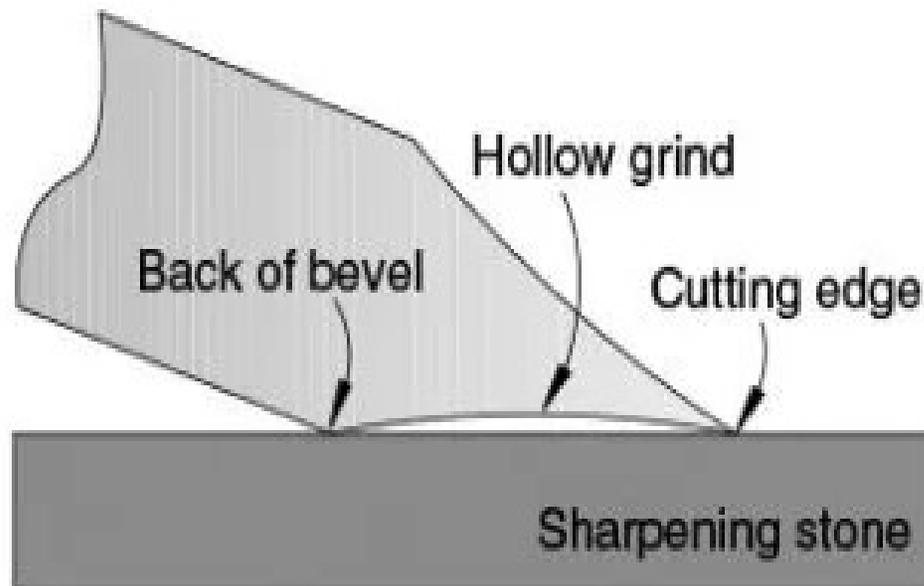


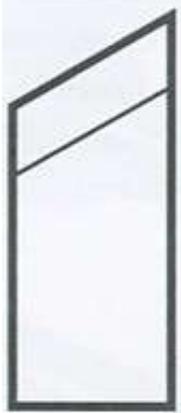
Square-cornered
skew



Rolled-edge skew

3 HONING





Flat



Flat
Radiused



Oval



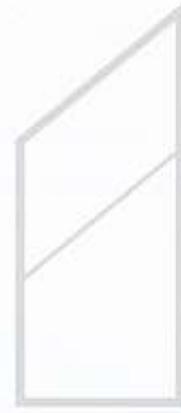
Oval
Radiused



Straight
Flat



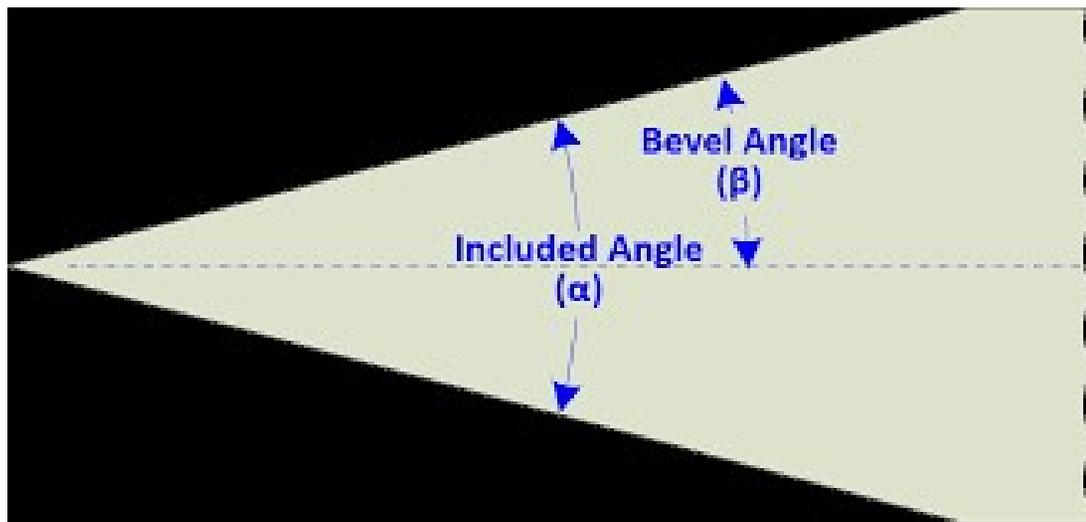
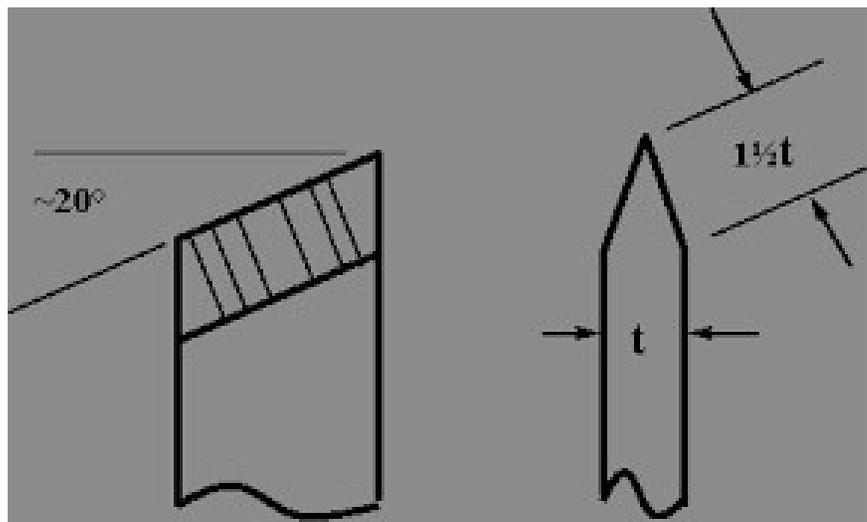
Straight
Oval



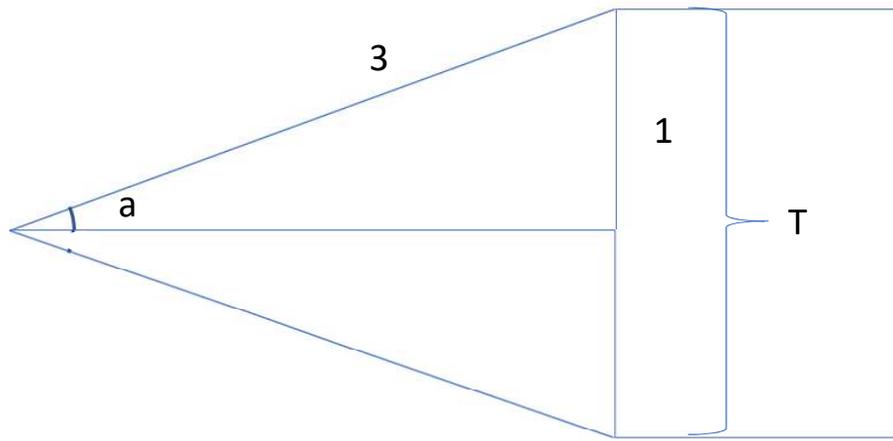
Square



Round



Skew Trigonometry



1.5 T \sim $\text{Arcsin}(1/3) = 19.47^\circ$ Bevel angle, 39° Included angle

1 T \sim $\text{Arcsin}(1/2) = 30^\circ$ Bevel angle, 60° Included angle

2 T \sim $\text{Arcsin}(1/4) = 14.48^\circ$ Bevel angle, 29° Included angle